

## Show Part Programming Instructions

Using the print below develop a part program to measure the holes in the floating part. Report the Actual, Nominal, Plus Tolerance, Minus Tolerance, Deviation and Out of Tolerance for X, Y, Diameter and True Position. Use a tolerance of +/- .250 for the linear dimensions. Report the holes in the order specified in the print. After developing the part program turn data logging on for QC-Calc. Make sure the data logging has the same content and order as the report.

**Note:** During the demo the floating part moves so your part program must be able to measure the holes if they move beyond .5 millimeters.

Show Part Print

